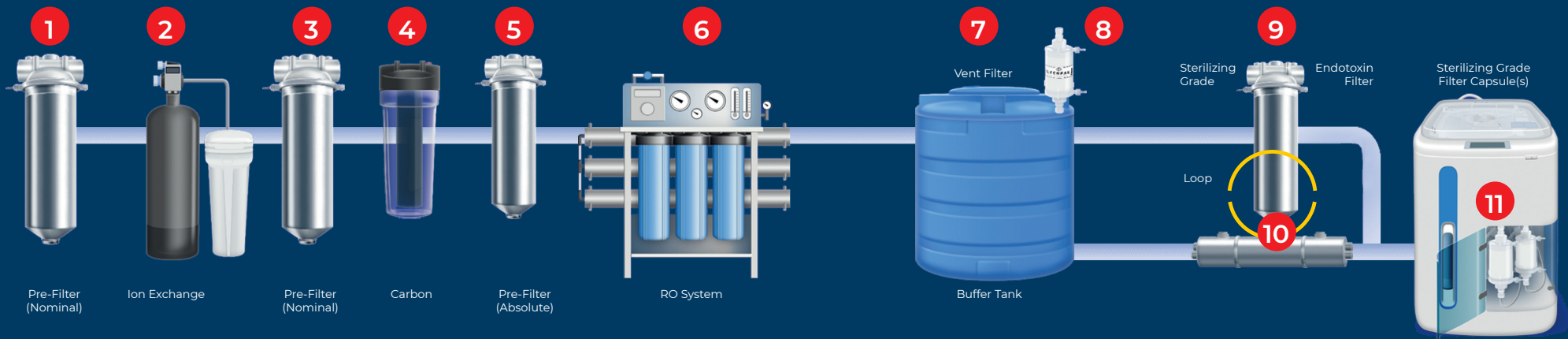


# Water Treatment for Endoscope Reprocessing

What is this process doing step by step?



- 1** Pre-filtration 1  
Large particulate & organic debris
- 2** Ion Exchange & Brine Tank  
Ion-exchange devices reduce the hardness by replacing magnesium and calcium ( $Mg^{2+}$  and  $Ca^{2+}$ ) with sodium ions
- 3** Pre-filtration 2  
Particulate & debris removal
- 4** Carbon Filtration  
Adsorption of systemic disinfectant chemicals
- 5** Absolute filtration  
Fine (<1 micron absolute) filtration for fine particulate removal for protection of RO
- 6** Reverse Osmosis (RO) System  
Removing dissolved contaminants (sodium ions), bacteria, fine particulate
- 7** Storage Vessel  
Large sealed water tank to act as buffer, often as RO may not be able to keep up with peak demand
- 8** Tank Vent Filter  
Sterilizing grade vent filtration to protect tank water from bacteria and airborne particles
- 9** Sterilizing & Endotoxin Filtration  
Removing any bacteria and endotoxin within recirculating loop
- 10** Ultra Violet (UV) Light System  
Virus reduction
- 11** Final Rinse Water Filter (within Endoscope Washer Disinfector EWD)  
Final stage sterilizing grade filtration step to remove bacteria & particulate (typically forms part of AER system)